

iO-GRID™
and Delta PLC
Modbus RTU Connection
Operating Manual



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1. Remote I/O Module System Configuration List

Part No.	Specification	Description
GFMS-RM01S	Master Modbus RTU, 1 Port	Main Controller
GFDI-RM01N	Digital Input 16 Channel	Digital Input
GFDO-RM01N	Digital Output 16 Channel / 0.5A	Digital Output
GFPS-0202	Power 24V / 48W	Power Supply
GFPS-0303	Power 5V / 20W	Power Supply
0170-0101	8 pin RJ45 female connector/RS-485 Interface	Interface Module

1.1 Product Description

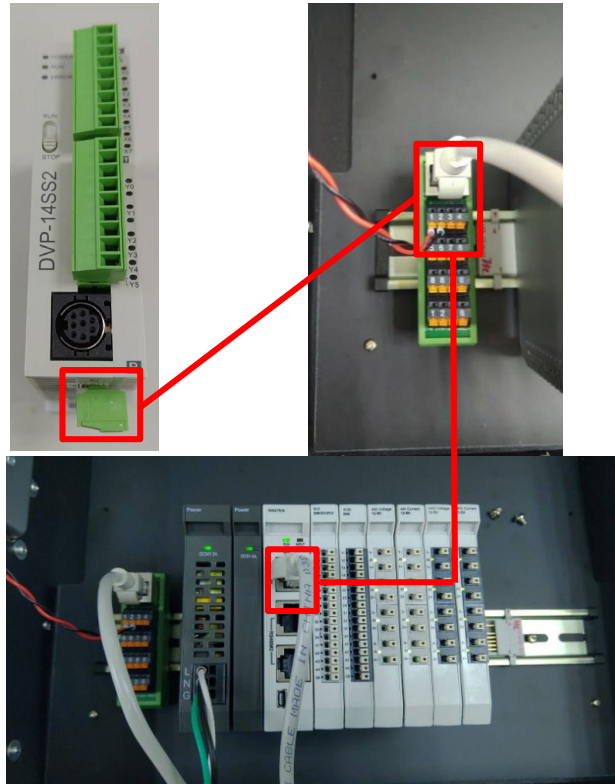
- I.** The interface module is used externally to convert Delta PLC RS485's communication port (Modbus RTU) to a RJ45 connector
- II.** The main controller is in charge of the management and dynamic configuration of I/O parameters and so on.
- III.** The power module and interface module are standard for remote I/Os and users can choose the model or brand they prefer.

2. Delta PLC Connection Setup

This chapter explains how to use the ISPSOft program to connect Delta PLC with **iD-GRID™**.
For detailed information, please refer to *ISPSOft User Manual*

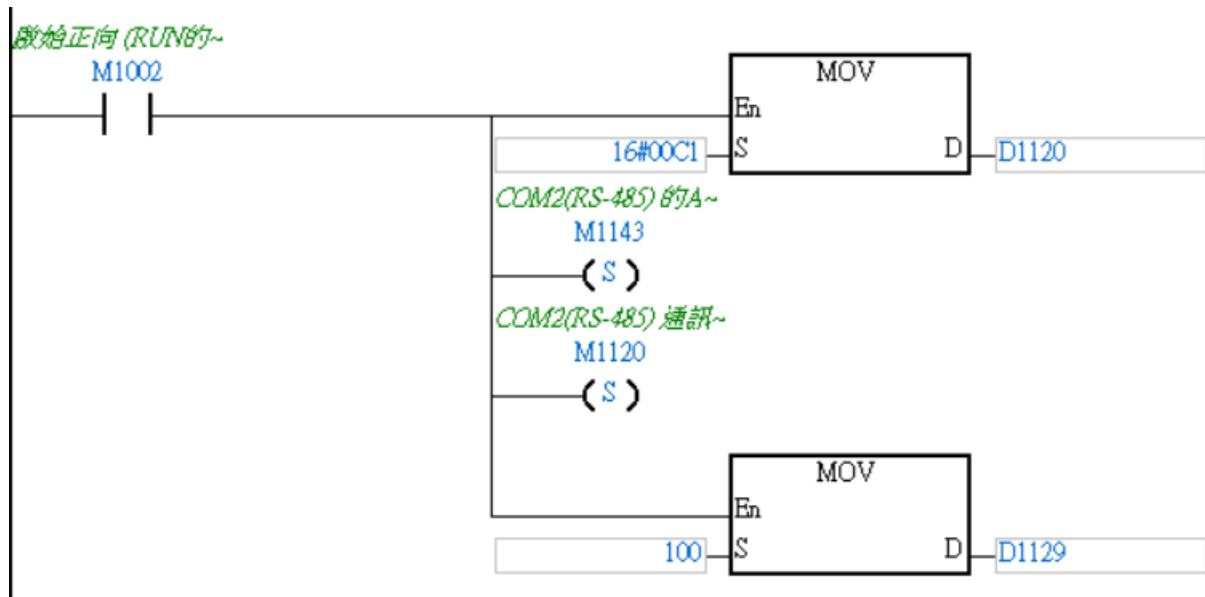
2.1 Delta PLC Hardware Connection

- I. The connection port is at the bottom of the machine. Using DVP-14SS2 for demonstration, connect Port 2(RS485 A/B) to the interface module (1/2) to convert it into a RJ45 connection, which will be connected to the main controller



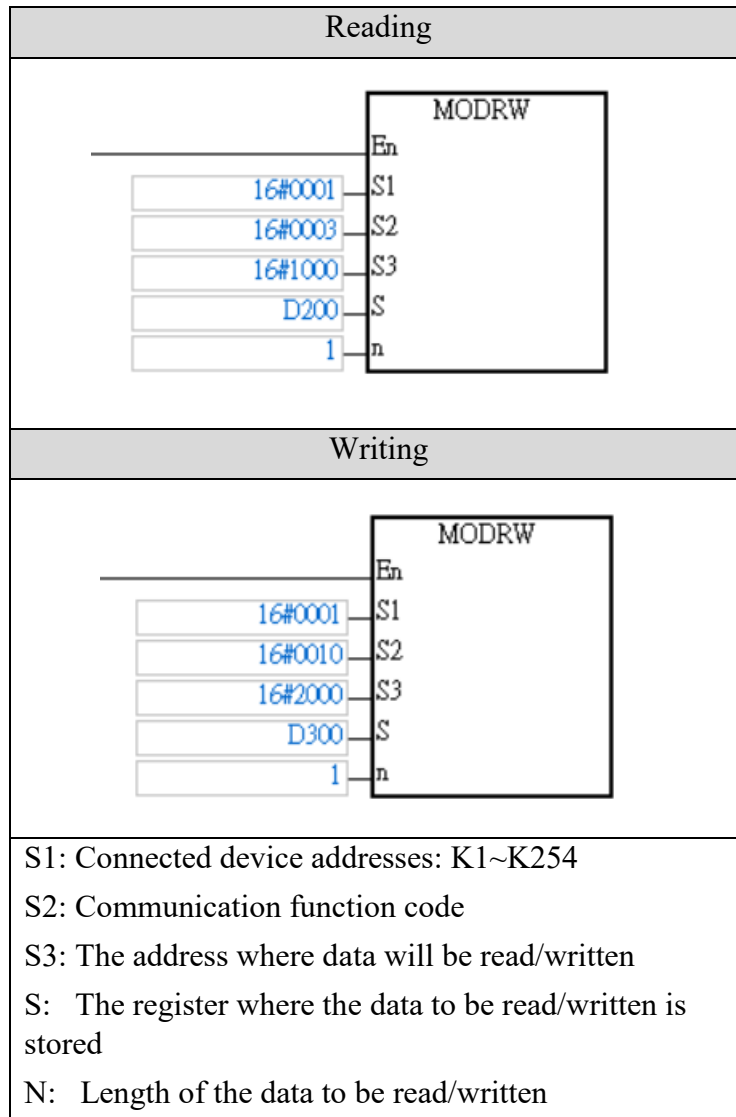
2.2 Delta PLC Connection Setup

- I. Launch ISPSOft and set COM2's communication settings to the RTU mode, 115200bps, 8 data bits, None parity and 1 stop bits (115200, 8,N, 1). Programming Example:



※ The communication parameter setting must be consistent with **iD-GRID™** to enable communication

II. Use the MODRW command to setup the reading/writing of **iO-GRID^m**'s I/O module



※**iO-GRID^m**'s first GFDI-RM01N has the register address at 1000(HEX)

※**iO-GRID^m**'s first GFDO-RM01N has the register address at 2000(HEX)

※Note: When using the read command, please use register D1296 to start using the stored data

Use the “read” command above to set up D200 to read 2 registers with first point of DI as the example.

Register	DATA	Description	
D200 (Low-order byte)	“0”	ADR 1 ADR 0	
D200 (High-order byte)	“1”		
D201 (Low-order byte)	“0”	CMD 3 CMD 0	
D201 (High-order byte)	“3”		
D202 (Low-order byte)	“0”	Data Bytes	
D202 (High-order byte)	“2”		
D203 (Low-order byte)	“0”	Content at the address 2100 H	PLC will automatically convert ASCII characters into values and store them at D1296=H0001
D203 up	“0”		
D204 down	“0”		
D204 up	“1”		
D205 down	“0”	Content at the address 2101 H	PLC will automatically convert ASCII characters into values and store them at D1297=H0000
D205 up	“0”		
D206 down	“0”		
D206 up	“0”		
D207 down	LRC CHK 1		
D207 up	LRC CHK 0		

Based on this table, users can use D1296 register to read the entire data (Word).

III. Programming Example:

This example is for communications and using RS485 communication to read/write

iD-GRID^M module

